



Instructions:

- Bend and flatten tabs to remove OEM relays from bracket
- Fashion a 2-3/4" x 5-1/2" plate from 0.1" Aluminum
- Center the plate on the OEM bracket
- Use a vice or Vise Grips to hold the two together
- Drill the four 1/4" holes labelled "A" as shown
- Use 1/4-20 bolts with 'Nylock' nut or equivalent to attach the plate to the OEM bracket
- Drill the three 1/4" holes labelled "B" as shown
- Use 1/4-20 bolts with 'Nylock' nut or equivalent to attach the relays to the bracket

Notes:

- The relays do overlap in the center
- The relays are mounted in the same orientation as the OEM relays were (coil terminals toward engine)
- Plate is mounted on top of OEM bracket

Relay Info and Sourcing:

You need two Stancor 120-902 D.C. Power Contactors I bought mine from Allied Electronics, 800-433-5700, for about \$15 each
 Visit www.alliedelec.com for more info

Very Important Note:

These relays stand taller, so the control leads are a bit tight Dress the edge of the plate, and wrap the control leads with something (plastic split-loom or inner tube should work)
 Other harness adjustments may be necessary

General Notes:

All measurements are approximate; use your best judgement! It isn't perfect, but costs \$40 less than the OEM replacement. Your satisfaction may vary.
 For a good time, call 867-5309. Ask for Ken. Be sure you have enough fiber in your diet.

Bottom View
Stancor Mounting Bracket '98 Dodge/Cummins
Neal P. Murphy 27 October 2001